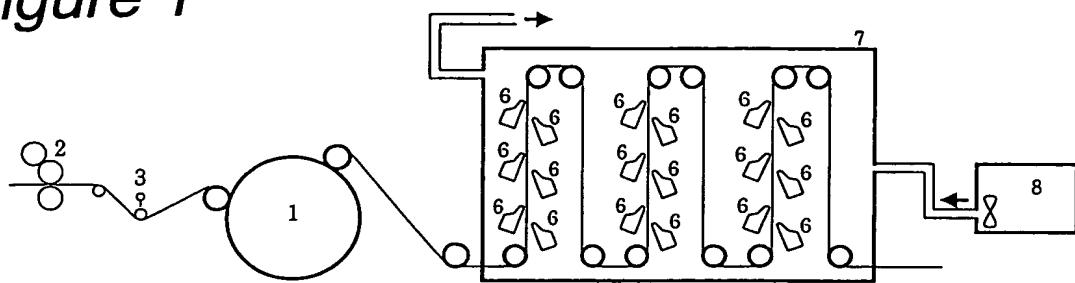
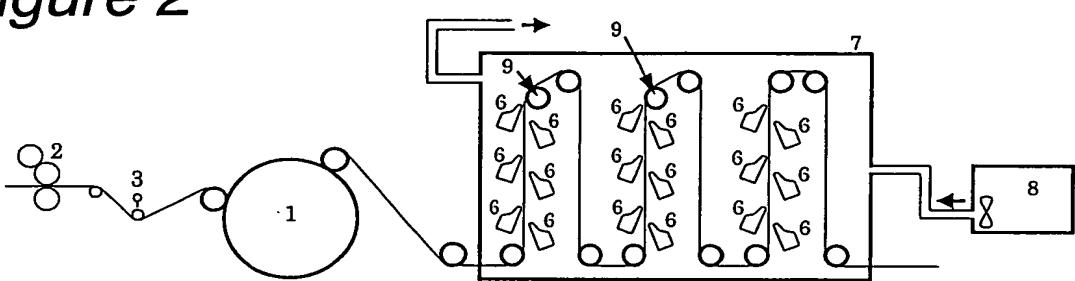
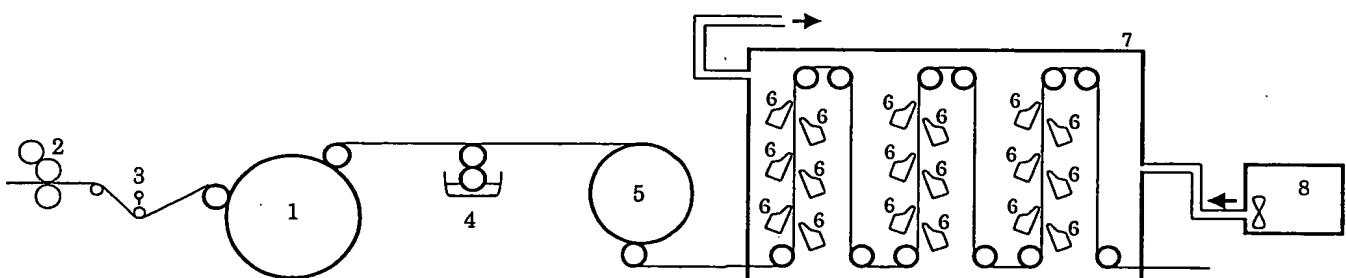


*Figure 1**Figure 2**Figure 3*

1. casting drum
2. coater head (coating section)
3. gelling solution applicator
4. reverse face water applicator
5. cylinder dryer
6. air nozzle
7. conditioned chamber
8. blower
9. expander roll